



Patent Information: malema.com/patents

Key Features

- ~85% reduction in peak to peak flow pulsation
- Wetted fluid path made of Polyurethane and PEEK that meets USP Class VI, USP 661.2, and USP 788 requirements
- Patent-pending single-use design eliminates pulsation in flow rate and line pressure
- Gamma-stable to 50 kGy
- Available for line sizes from 1/16" to 1" ID, and with hose barb or triclamp fluid connections
- Pressure rating to 90 psi (6 bar)

DMP-7000 Single-Use Pulsation Dampener

Description

The DMP-7000 pulsation dampener is designed for single-use applications in the life sciences industries.

Positive displacement pumps, such as diaphragm and peristaltic pumps, produce pulsations in the fluid. These pulsations can negatively impact single-use pharmaceutical production processes such as TFF and chromatography, which need tightly controlled flow rates and line pressures. Malema's single-use dampeners reduce pulsation and variations in flow of critical biopharmaceutical media in processing and transfer applications.

DMP-7000 dampeners are manufactured with all-plastic wetted surfaces that meet USP Class VI, USP 661.2, and USP 788 requirements. The molded design reduces shear and improves surface smoothness. They are gammastable to 50 kGy.

Applications

- Filling and Fluid Transfer
- Chromatography
- Tangential Flow Filtration
- Depth Filtration

Principal of Operation

Fluid enters the DMP-7000 pulsation dampener downstream of the positive displacement pump. Inside the dampener, a series of flexible polyurethane membraned chambers absorb the pulsation caused by the pump and stabilizes the downstream flow rate.

Flow Output Traces

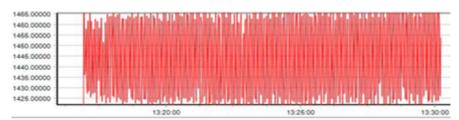


Figure 1. 1/4" ID fluid path with water, pumped using industry-standard diaphragm pump without dampener. The difference between min and max flow is approx. 40 g/min at 1445 g/min nominal flow rate

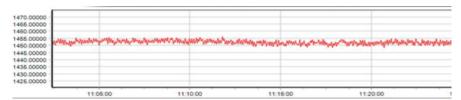
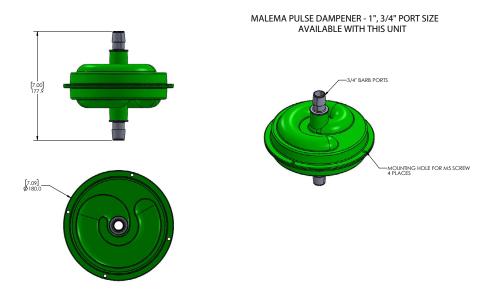


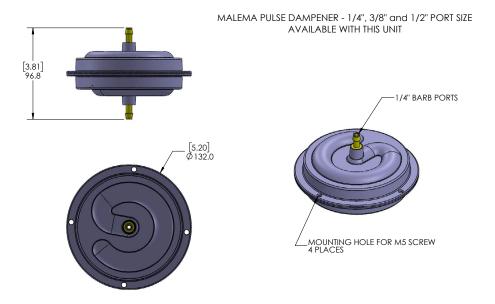
Figure 2. The same 1/4" ID fluid path with water, pumped the same industry-standard diaphragm pump with DMP-7000 installed between pump and flow meter. The difference between min and max flow is approx. 5 g/min at 1453 g/min nominal flow rate

Dimensional Drawings

FOR REFERENCE ONLY

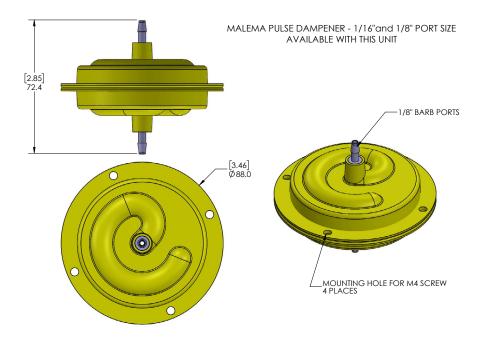


FOR REFERENCE ONLY



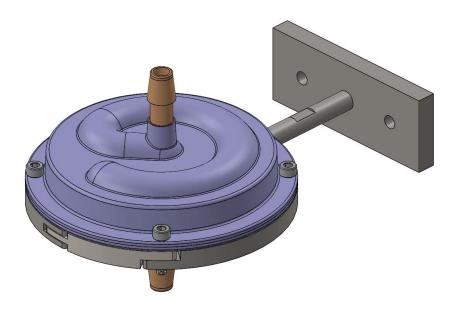
Dimensional Drawings

1/8" and 1/16" sizes available Q1 2021 FOR REFERENCE ONLY

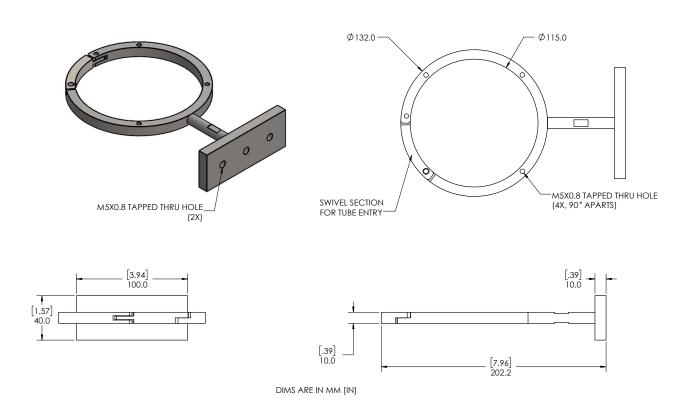


Dampener Holder

Malema provides stainless-steel dampener holders to securely mount the dampener in place. Please see the example below for 1/4", 3/8" and 1/2" sizes.



THIS HOLDER CAN BE USED FOR 1/4", 3/8" AND 1/2" DAMPENERS



Ordering Information

Model Order	ring	Code f	Description				
DMP-7000	-	**	*	*	-	***	Single-use Fluid Dampener
	-						
Size (ID)		01					1/16" *
		02					1/8" *
		04					1/4"
		06					3/8"
		08					1/2"
		12					3/4"
		16					1"
Fluid Connection T			Н				Hose Barb
			т				Tri-Clamp (Mini TC for fractional sizes)
Sterilization			0			No Sterilization	
			1			Gamma Irradiated to 50 kGy MOQ of 50 pieces	
Unique Identifier					-	ххх	Assigned by Factory

* Available Q1 2021

Model Ordering Co	de for	Holde	er		Description
DMP-HOLDER-7000		**	-	***	Durable Dampener Holder
	-				
	02			1/16" - 1/8"*	
Size		08			1/4" - 1/2"
		16			3/4" - 1"
Unique Identifier				ххх	Assigned by Factory

^{*} Available Q1 2021

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